

EMERGE™ PC 4330-22

Advanced Resin

Overview

EMERGE™ 4330-22 Advanced Resin is a high-performance polycarbonate resin offering ultraviolet light stability, high heat resistance, toughness, and superior flow. This resin is available in a full range of colors that can be custom tailored to meet your product requirements.

Applications:

- Consumer Electronics and Information Technology Equipment
- Computer and Electronic Equipment
- Portable Electronics

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.20 g/cm ³	1.20 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	22 g/10 min	22 g/10 min	ASTM D1238
Molding Shrinkage - Flow	5.0E-3 to 7.0E-3 in/in	0.50 to 0.70 %	ASTM D955
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus			ASTM D638
0.126 in (3.20 mm), Injection Molded	340000 psi	2340 MPa	
Tensile Strength			ASTM D638
Yield, 0.126 in (3.20 mm), Injection Molded	8700 psi	60.0 MPa	
Break, 0.126 in (3.20 mm), Injection Molded	9500 psi	65.5 MPa	
Tensile Elongation			ASTM D638
Break, 0.126 in (3.20 mm), Injection Molded	120 %	120 %	
Flexural Modulus			ASTM D790
0.126 in (3.20 mm), Injection Molded	350000 psi	2410 MPa	
Flexural Strength			ASTM D790
0.126 in (3.20 mm), Injection Molded	14000 psi	96.5 MPa	
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact			ASTM D256
73°F (23°C), 0.126 in (3.20 mm), Injection Molded	14 ft-lb/in	750 J/m	
Unnotched Izod Impact			ASTM D256
73°F (23°C), 0.126 in (3.20 mm), Injection Molded	No Break	No Break	
Instrumented Dart Impact ¹			ASTM D3763
73°F (23°C), 0.126 in (3.20 mm), Injection Molded, Peak Energy	640 in-lb	72.3 J	
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness			ASTM D785
R-Scale, 0.126 in (3.20 mm), Injection Molded	118	118	

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Annealed, 0.157 in (3.99 mm)	288 °F	142 °C	
264 psi (1.8 MPa), Unannealed, 0.157 in (3.99 mm)	258 °F	126 °C	
264 psi (1.8 MPa), Annealed, 0.157 in (3.99 mm)	282 °F	139 °C	
CLTE - Transverse (-40 to 180°F (-40 to 82°C))	3.8E-5 in/in/°F	6.8E-5 cm/cm/°C	ASTM D696
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Volume Resistivity	2.0E+17 ohms-cm	2.0E+17 ohms-cm	ASTM D257
Dielectric Strength	420 V/mil	17 kV/mm	ASTM D149
Dielectric Constant			ASTM D150
60 Hz	3.00	3.00	
1 MHz	3.00	3.00	
Dissipation Factor			ASTM D150
60 Hz	1.0E-3	1.0E-3	
1 MHz	2.0E-3	2.0E-3	
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating ²			UL 94
0.06 in (1.6 mm)	HB	HB	
0.13 in (3.2 mm)	HB	HB	
Oxygen Index ²	26 %	26 %	ASTM D2863
Injection	Nominal Value (English)	Nominal Value (SI)	
Drying Temperature	250 °F	121 °C	
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr	
Processing (Melt) Temp	500 to 530 °F	260 to 277 °C	
Mold Temperature	160 to 200 °F	71 to 93 °C	

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ 11.1 ft/sec (3.39 m/sec)

² This rating not intended to reflect hazards presented by this or any other material under actual fire conditions.



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